



Dart Hawkesbury  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4970-041**  
**Job Sheet 166979**



Part No: D4970-041

Job Qty: 1 ea

Part Name: Windshield Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Due Date: 10/23/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Customer: Leonardo S.p.a (CAGUS03)

Piazza Monte Grappa 4 Rome, RM, 00195 Italy ph:39 0331 229294 fx:+39 0331 229730.

Ship Via:

*Dwg D4970 Rev. C*

**DAS**  
**35**  
**9-89**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                      |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|----------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time            |
| 90    | Start up Operation | 1 Ea  |            | 10/21/17 | 0.00      | 0.00    | Start Up Stores/Pkg1  | <i>6</i> MAR 02 2018 |
| 100   | Packaging          | 1 pcs |            | 10/21/17 | 0.00      | 0.00    | Packaging1            | <i>6</i> MAR 02 2018 |
| 110   | Small Fab          | 1 pcs |            | 10/21/17 | 0.00      | 1.09    | Small Fab             | <i>6</i> MAR 02 2018 |
| 120   | QC                 | 1 pcs |            | 10/21/17 | 0.00      | 0.00    | QC5                   | <i>6</i> MAR 02 2018 |
| 130   | SprayPaint         | 1 pcs |            | 10/23/17 | 0.00      | 0.69    | Spray Paint           | <i>6</i> MAR 02 2018 |
| 140   | QC                 | 1 pcs |            | 10/23/17 | 0.00      | 0.00    | QC14                  | <i>6</i> MAR 02 2018 |
| 150   | Packaging          | 1 pcs |            | 10/23/17 | 0.00      | 0.00    | Packaging3            | <i>6</i> MAR 02 2018 |
| 160   | QC21-SA            | 1 Ea  |            | 10/23/17 | 0.00      | 0.00    | QC21                  | <i>6</i> MAR 02 2018 |

Part Op 110 - - ASSEMBLE AS PER DWG. - APPLY RTV LOCKTITE BETWEEN FAYING SURFACE AS PER DWG. RTV  
Descriptions: LOCKTITE B/N: \_\_\_\_\_ EXP: \_\_\_\_\_  
130 - PRIME AS PER DWG. D4970. B/N: \_\_\_\_\_

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**9-89**

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated | Std Qty |
|-----------------------|----------------|----------|-----------|-----------|---------|
| 90-Start up Operation | D4970-1        | 1        | 0         | 0         | 0       |
|                       | D4970-3        | 1        | 0         | 0         | 0       |
|                       | D4970-5        | 2        | 0         | 0         | 0       |
|                       | MS20470AD6-12  | 6        | 325       | 0         | 0       |

*661343*

### Part Specifications

Specifications could not be found.



Container No: S047292



Part: D4970 - 041

Job No: 166979

Serial No/Batch: S047292

Revision:  
Inspector:

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com



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K6A 1K7  
Canada

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## Container View (Active) - Master Unit Containers

| Master Unit No | Container No | Part No       | Part Name                    | From Container | Current Location | Quantity |
|----------------|--------------|---------------|------------------------------|----------------|------------------|----------|
| 001343         | S047290      | D4970-1       | Windshield Deflector - Lower | S012210        | CCK041A          | 1        |
| 001343         | S030112      | D4970-3       | Windshield Deflector - Upper | S026962        | CCK041A          | 1        |
| 001343         | S012194      | D4970-5       | Doubler                      | S001701        | CCK129           | 2        |
| 001343         | S047291      | MS20470AD6-12 | Rivet                        | FM13664-4      | ST308            | 6        |

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/2/18 3:03 PM dart.quirion.sonia